OK Autrod 12.22

Copper-coated, unalloyed wire for Submerged Arc Welding. Well suitable to be combined with most fluxes. Increased Si content and thus recommended for neutral fluxes (e.g.: OK Flux 10.62) or in order to increase the fluidity of the molten pool. For structural steels, ship building steels, pressure vessel steels, fine grained steels, etc.

Specifications	
Classifications	SFA/AWS A5.17 : EM12K EN ISO 14171-A : S2Si
Approvals	CE : EN 13479 DB : 52.039.05 UKCA : EN 13479 VdTÜV : 12103

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %		
C	**Mn**	**Si**
0.09	1.01	0.19