OK Flux 10.69

Agglomerated basic flux specially designed as a backing flux for one-sided Submerged Arc Welding. Perfect root formation with smooth route surface. Good capability to support the molten pool even at high heat inputs. Mainly for shipbuilding industries. A copper bar with groove is normally used to support the flux.

Specifications	
Classifications	EN ISO 14174 : S A CS 4

Slag Type	Calcium-silicate
Alloy Transfer	No alloying
Density	nom: 1.3 kg/dm3
Basicity Index	nom: 1.8