OK GPC



OK GPC is designed for gouging, cutting and piercing mild and alloyed steel, cast iron and non-ferrous metals with the exception of pure copper, using standard welding equipment. The electrode can be used in a wide variety of applications, e.g. for bevelling, for preparation of cracked areas before welding, for back-gouging of root runs.

Welding Current	AC, DC-
Min AC OCV	65

Deposition Data		
Diameter	**Current**	**Voltage**
2.5 x 350.0 mm	100-120 A	43 V
3.2 x 350.0 mm	130-180 A	43 V
4.0 x 350.0 mm	170-230 A	48 V
5.0 x 450.0 mm	230-300 A	48 V